



LNP™ LUBRICOMP™ Compound Lexan_WR2210

Americas: COMMERCIAL

LNP LUBRICOMP LEXAN_WR2210 compound is an alternative polymeric wear additive technology. No silicones, superior processability/part appearance. Flow similar to LEXAN 121.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, yld, Type I, 50 mm/min	610	kgf/cm ²	ASTM D 638
Tensile Stress, brk, Type I, 50 mm/min	630	kgf/cm ²	ASTM D 638
Tensile Strain, brk, Type I, 50 mm/min	94	%	ASTM D 638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	890	kgf/cm ²	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	24300	kgf/cm ²	ASTM D 790
K-factor xE-10, PV=2000 psi-fpm vs Steel	85	-	SABIC Method
Coefficient of Friction on steel, Static	0.17	-	ASTM D 1894
Coefficient of Friction on steel, Kinetic	0.21	-	ASTM D 1894
IMPACT			
Izod Impact, notched, 23°C	66	cm-kgf/cm	ASTM D 256
Tensile Impact, Type S	642	cm-kgf/cm ²	ASTM D 1822
Instrumented Impact Energy @ peak, 23°C	572	cm-kgf	ASTM D 3763
THERMAL			
HDT, 1.82 MPa, 3.2mm, unannealed	127	°C	ASTM D 648
HDT, 1.82 MPa, 6.4 mm, unannealed	127	°C	ASTM D 648
Relative Temp Index, Elec	100	°C	UL 746B
Relative Temp Index, Mech w/impact	100	°C	UL 746B
Relative Temp Index, Mech w/o impact	100	°C	UL 746B
PHYSICAL			
Specific Gravity	1.2	-	ASTM D 792
Mold Shrinkage, flow, 3.2 mm (5)	0.5 - 0.7	%	SABIC Method
Melt Flow Rate, 300°C/1.2 kgf	18.2	g/10 min	ASTM D 1238
ELECTRICAL			
Arc Resistance, Tungsten {PLC}	5	PLC Code	ASTM D 495
Hot Wire Ignition {PLC}	2	PLC Code	UL 746A



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TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
ELECTRICAL			
High Voltage Arc Track Rate {PLC}	2	PLC Code	UL 746A
High Ampere Arc Ign, surface {PLC}	1	PLC Code	UL 746A
Comparative Tracking Index (UL) {PLC}	3	PLC Code	UL 746A
FLAME CHARACTERISTICS			
UL Recognized, 94HB Flame Class Rating (3)	1.47	mm	UL 94



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	120	°C
Drying Time	3 - 4	hrs
Drying Time (Cumulative)	48	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	280 - 305	°C
Nozzle Temperature	275 - 300	°C
Front - Zone 3 Temperature	280 - 305	°C
Middle - Zone 2 Temperature	270 - 295	°C
Rear - Zone 1 Temperature	260 - 280	°C
Mold Temperature	70 - 95	°C
Back Pressure	0.3 - 0.7	MPa
Screw Speed	40 - 70	rpm
Shot to Cylinder Size	40 - 60	%
Vent Depth	0.025 - 0.076	mm